THE VEHICLE SYSTEM AND ITS MAJOR COMPONENTS

> Pierre DUYSINX Automotive Engineering University of Liège Academic Year 2021-2022

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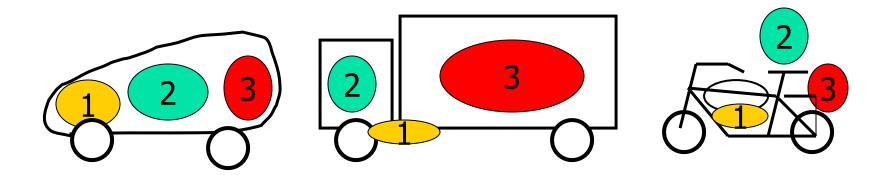


- Functionnal description of the automobile
- The vehicle layout
- The main subsystems
 - The body
 - The powertrain
 - Transmission line
 - Braking system
 - Electrical system
 - Active and passive safety systems

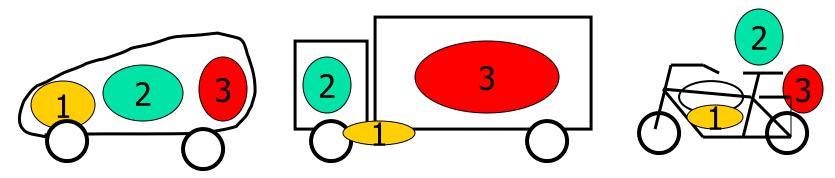
- What is an automobile?
 - The term automobile refers to any vehicle that is capable of moving under its own power and that carries the energy necessary for its operation and its motion



- What are the main parts of a car?
- In the system denoted as the body, there are three main parts:
 - 1/ A compartment containing the propulsion system, mechanically linked to the driving wheels;
 - 2/ A cell hosting the driver and passengers, called the passenger compartment or cabin
 - 3/ A **luggage** compartment.



- What are the main types of road vehicles?
 - 1/ Passenger vehicles: cars designed to carry passengers, which are the only ones to have retained the name of automobile
 - 2/ Commercial vehicles:
 - Public transport (buses, coaches),
 - Duty vehicles (vans, trucks, tractors and semi-trailers),
 - Special vehicles: construction equipment, fire engines, etc.
 - 3/ Light vehicles with two, three or four wheels: bicycles, motorbikes, three-wheelers, quads, etc.



The EU general classification of vehicle categories

- → Motor vehicles with at least four wheels:
- Category M: used for the <u>carriage of passengers</u>
 - Category M1: no more than eight seats in addition to the driver's seat
 - More than eight seats in addition to the driver's seat:
 - Category M2: haves a maximum mass **not** exceeding 5 tons
 - Category M3: haves a maximum mass exceeding 5 tons
- Category N: used for the carriage of goods
 - <u>Category N1</u>: having a maximum mass **not** exceeding 3.5 tons
 - <u>Category N2</u>: having a maximum mass exceeding 3.5 tons but not exceeding 12 tons
 - <u>Category N3</u>: having a maximum mass exceeding 12 tons

The EU general classification of vehicle categories

- Category O: <u>trailers</u> (including <u>semi-trailers</u>)
 - Category O1: maximum mass **not** exceeding 0.75 tons
 - Category O2: exceeding 0.75 tons but **not** exceeding 3.5 tons
 - Category O3: exceeding 3.5 tons but **not** exceeding 10 tons
 - Category O4: exceeding 10 tons
- Symbol G: <u>off-road vehicles</u>
- Special purpose vehicles

- What are the functions of the automobile?
 - To transport passengers and goods in sufficient comfort to limit fatigue or damage
 - To protect the occupants as much as possible in the event of an impact
 - To achieve sufficient speeds and accelerations
 - To stop the vehicle, when necessary, in the shortest possible distance
 - To follow and maintain the driver's desired trajectory regardless of weather, road and traffic conditions.
 - To remain reliable over time
 - To consume the smallest amount of energy
 - To reduce the **pollution** to a minimum
 - To have a **design** that takes into account contemporary aesthetics and the current criteria of mass consumption and power

- What is the use function of the car?
 - For the user, the function of the car is to transport the driver and his passengers or goods from point A to point B in the best conditions of comfort and safety.
- What is the global function of the car?
 - From a technical point of view, the function of the automobile is to propel itself by transforming the energy of the fuel (chemical) into kinetic energy, which is transformed into kinetic energy by the driving wheels.

How does the car interact with its environment?

- The vehicle is supported on the ground by its four wheels under the action of gravity. The contact force under the wheels varies according to the dynamic conditions
- The driving wheels transmit the propelling forces thanks to the adhesion of the tyres
- To operate, the engine needs fuel (chemical potential energy) stored on board, oxygen available in the air and the environment and it emits combustion (burnt) gases
- The driver communicates his/her intentions via a set of control systems: steering wheel, brake and accelerator pedals, switches, etc.

- What loads that the car has to sustain?
 - The static weight of the vehicle, W=mg, exerts a force that pushes the car onto the ground and is distributed over the four wheels.
 - This distribution can vary due to the modification of the position of the passengers or mechanical elements (static effect) and due to longitudinal, lateral or vertical accelerations experienced by the vehicle (dynamic effect)
 - The dynamic forces due to the movement:
 - Aerodynamic forces: $\frac{1}{2} \rho S C_x V^2$
 - Accelerations: acceleration forces F=ma but also centrifugal loads F_c = M ω^2 R during cornering
 - The adhesion forces at the wheel/ground contact patch which allow
 - To develop the propulsion / braking forces
 - To create lateral (cornering) forces



- The sub-systems and components of the car are
 - The chassis and the body
 - The engine or the motor
 - The **transmission**
 - The braking system
 - The suspension and the axles
 - The tyres
 - The steering system
 - The electrical equipment
 - The hydraulic and pneumatic equipment
 - The on-board instruments
 - The safety equipment
 - The air conditioning and hotel control
 - ...

- The power generation
 - The engine or electric/hydraulic/air compressed motor
 - Propulsion system
 - Accessories: water, oil pumps, etc.
 - Auxiliary systems
- The chassis and structural function
 - Structure, shell, and beams
- The transmission
 - Clutch, gearbox, differential, axles
- The rolling gears
 - Suspension
 - Spring, dampers
 - Steering systems
- The braking system
- The wheels and tyres

- The pneumatic and hydraulic systems
- The electrical system:
 - Electrical power supply: battery, alternator
 - The headlights and lighting system
- Conveniency: cigarette lighter, GPS, etc.
- On-board driving instruments
 - Tachometer, rotation speed sensor of the engine
- Driver assistance:
 - ABS, ASR, ESP, cruise control
- Safety systems:
 - Passive safety: airbags, seatbelt pre-tensioner
 - Active safety: ABS, ESP

MAIN FUNCTIONS

- <u>Transport</u>: to carry a certain load (passenger and goods) over a certain distance and at a certain speed in good and safe conditions.
- For passengers:
 - Protection against wind, cold, noise
 - Safety and comfort
 - Space to be maximized
 - Reduce fatigue and morbidity factors
- For freight:
 - Maximum space
 - Quick and easy loading and unloading

- MAIN FUNCTIONS
 - Structural function:
 - The backbone of the vehicle around which the other components are attached (engine, running gear, drive train, seats, etc.)
 - Mechanical functions:
 - Sustaining the reactions forces and preventing motions of the engine and wheel axles, transmission
 - Sustaining the reactions forces coming from the wheels during acceleration and braking
 - Sustaining the aerodynamic forces
 - Sustaining to the weight of the suspended mass and the road shocks transmitted via the suspension
 - Protection of the passengers in the event of an accident:
 - Non-deformable cell
 - Deformable energy absorption zones

- MAIN FUNCTIONS
 - <u>Aerodynamic</u> function:
 - Minimum aerodynamic resistance (C_x)
 - Mainly related to the shape of the body
 - Importance of details
 - Aesthetic function:
 - Ugly sells less well...
 - <u>Insulation and protection</u> function for the occupants from the environment:
 - Dusts
 - Sound
 - Cold...

3.1 The car body and the chassis

- Chassis = a structural frame usually consisting of beams and bars connected either by welding or by connection elements (bolts, rivets, etc.)
- Body = the shell of the car, characterized by the number of doors, seats arrangement, roof structure, etc.
- Current development for cars: tending to an <u>integrated</u> <u>construction</u> of body and chassis: semi-monocoque or monocoque type structures, resulting in more rigid structural systems
- For commercial vehicles and heavy vehicles: continuation of layout made of a <u>separate chassis</u> to which the body, the <u>cabin</u> are attached. This solution allows <u>greater modularity</u>.

Bodywork: cab, roof, tipper, etc.







Integrated chassis and bodywork in modern passenger cars



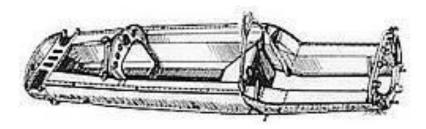




Ladder frame: made up of beams Semi-monocoque frame: made of shells or stiffened membranes



Tubular frame: bar truss

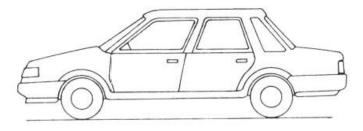


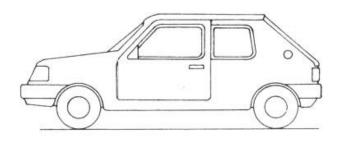
1962 Lotus 25 monocoque chassis (C. Chapman)



Composite monocoque chassis Ferrari Enzo

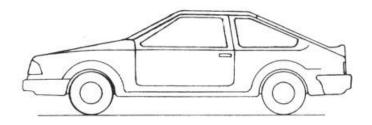
3.1 Different body types

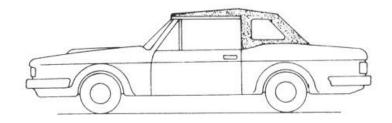




Sedan or saloon

Hatchback

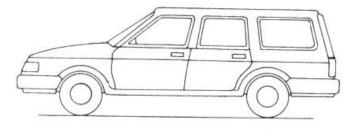


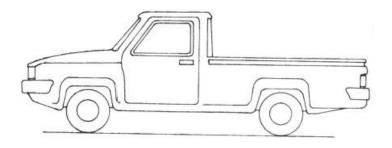


Convertible

Coupé

3.1 Different body types





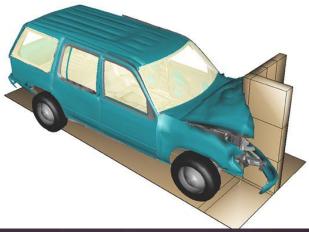
Estate or Station Wagon

Pick up

- DESIGN CONSTRAINTS ON THE DESIGN OF THE CHASSIS
 - Structural and mechanical constraints :
 - Maximum rigidity v.s. minimum mass
 - Stress constraints: fatigue and durability
 - Crashworthiness: dissipation of energy while undeformable survival cell around the passengers
 - Noise and vibration reduction
 - Manufacturing constraints :
 - Easy to manufacture, assembly, to dismantle, to recycle, to maintenance and to repair (Design for X)
 - Minimum manufacturing cost
 - Aerodynamic constraints :
 - Minimum Cx
 - Low side wind sensitivity
 - Aesthetic constraints

DESIGN RESTRICTION ON THE CHASSIS DESIGN

- Contributions to vehicle stability and handling
 - Stiffness: bending and torsional stiffness
 - Position of the centre of gravity, inertia tensor
- Contributions to performance
 - Mass and aerodynamics
- Contribution to safety
 - Deformable vs. non-deformable areas
- Habitability
 - Interior volume
 - Easiness for loading / unloading
- Operating costs
 - Maintenance
 - Energy consumption



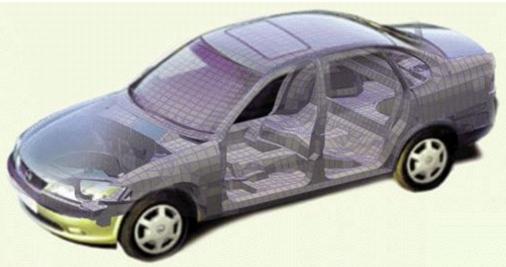






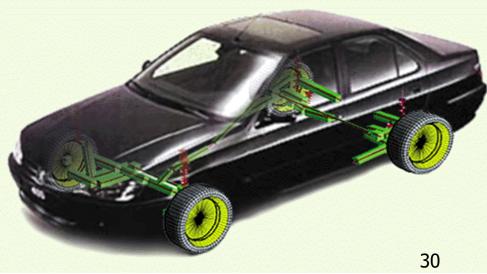
DESIGN OF THE CHASSIS

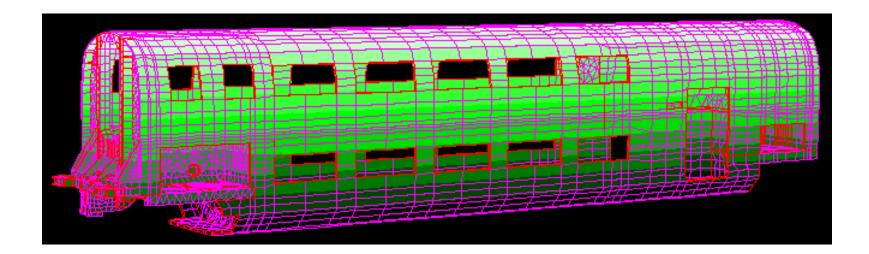
- Design based on virtual modelling and prototyping
 - CAD
 - Numerical simulation (Finite Elements)
 - Digital twin (Industry 4.0)
- Optimization methods are becoming more and more widespread to support the design process
 - Systematic and rationale design methodology
 - Multi-disciplinary optimization enables to find the best compromises between conflicting constraints
 - Relieves the designer by taking over the management of iterations to improve the solution.
- Concurrent engineering approaches
- Cooperative engineering approach



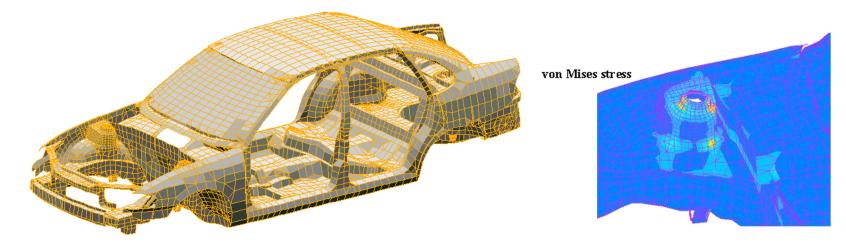
FE model of the car body (Samcef - Mecano)

FE model of the suspension (Samcef - Mecano)



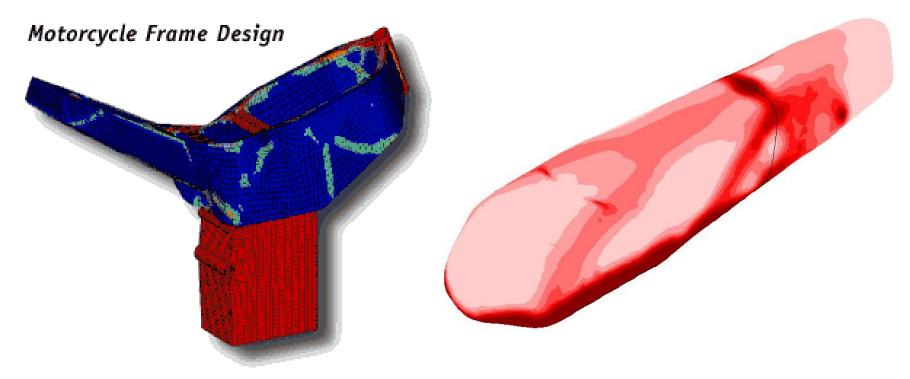


EF model of a railway wagon (Samcef - Mecano)



By courtesy of Samtech and PSA

Stress analysis of the body in white of a car using Finite Element method.



Topological optimisation of a motorbike structure

Topological optimisation of the structure of an eco-marathon

3.1 Materials for chassis and body

Materials:

- Steel often with alloy elements to improve its formability
 - High availability
 - Low cost (8 €/kg)
 - Easy to work (e.g. deep drawing, casting, stamping...)

Aluminum

- Higher stiffness to weight ratio
- Composite materials
 - Glass and carbon fibers for their orthotropic properties and high specific stiffness
 - Polyamide, polyester, polystyrene, polypropylene, which can be manufactured at low cost by plastics processing (injection molding)

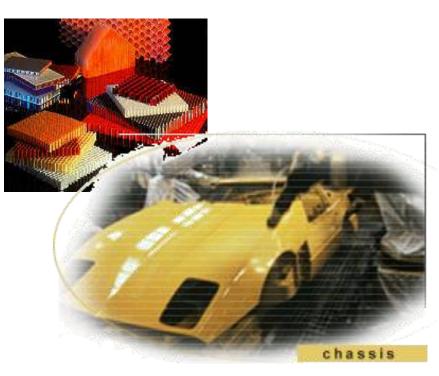
Painting and coating

- Corrosion
- Often applied by electroplating for uniformity

3.1 Materials for chassis and body

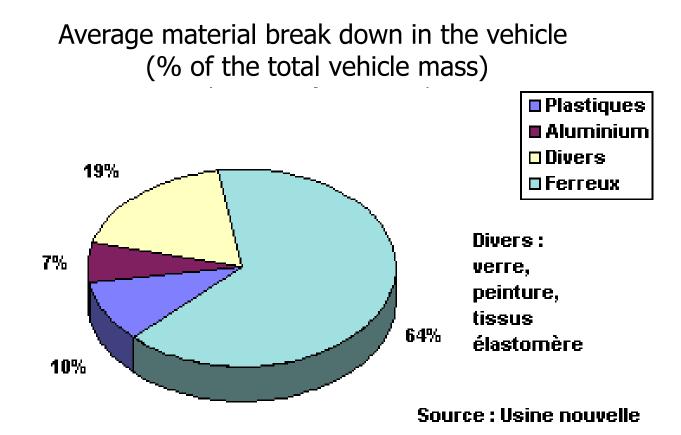


Classic steel design

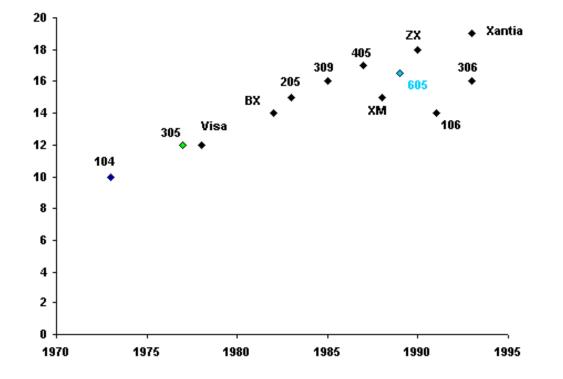


Advanced design in composite materials

3.1 Materials for chassis and body



3.1 Materials for chassis and body



Evolution of the fraction of plastic materials over the years at PSA

3.1 Materials for chassis and body

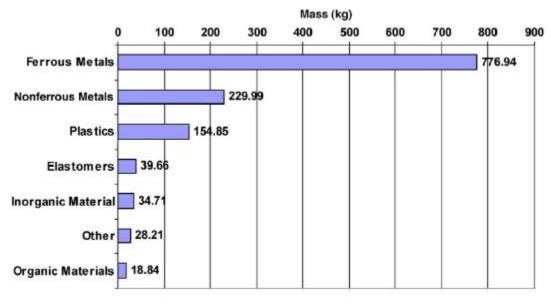


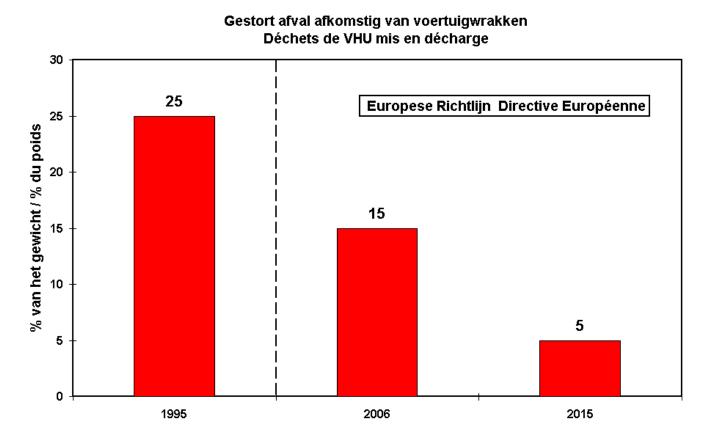
Figure 3. 2004 Toyota Prius materials breakdown.

Example of recyclability: the Toyota Prius

Table 3.	2004 Toy	ota Prius	materials	breakdown
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Materials	Mass (kg)	Percent
Ferrous metals	776.94	60.55
Nonferrous metals	229.99	17.92
Plastics	154.85	12.07
Elastomers	39.66	3.09
Inorganic material	34.71	2.71
Other	28.21	2.20
Organic materials	18.84	1.47
Vehicle mass (less fluids)	1283.1	100.00

3.1 Materials for chassis and body



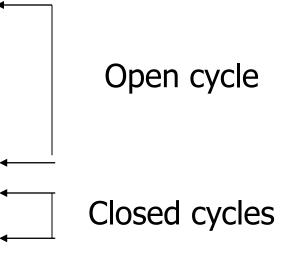
Evolution of recycling and wasted material (source FEBIAC)

3.2 The propulsion system

- Role of the engine: to overcome the resistance forces:
 - Provide acceleration capability
 - Overcome road resistance
 - Rolling resistance, aerodynamic resistance, grading resistance due to gravity
 - To drive the accessories as well:
 - Water pumps, oil pumps, fans, etc.
 - Provide power to auxiliary systems
 - The alternator to provide electrical power
 - Air conditioning

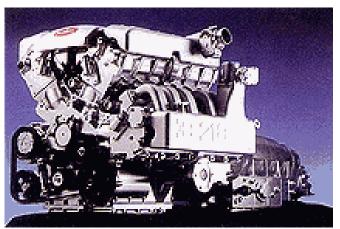
3.2 Types of engines

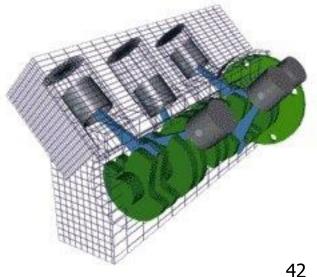
- Reciprocating piston engines
 - Gazoline
 - Diesel...
- Rotary piston engine : Wankel
- Gas turbines
- Stirling engine
- Steam engine (Rankine)
- Electric motors
 - Batteries
 - Fuel cells
- Hybrid systems



3.2 Piston engines

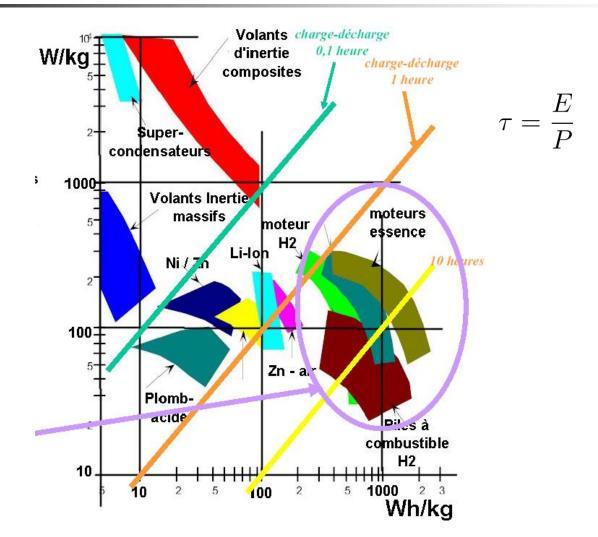
- For more than a century the piston engine has been the dominant engine in motor vehicles:
 - Compact
 - Attractive specific power
 - Reasonable fuel/ energy consumption
 - Easy to use, maintain, produce in mass production
 - Otto cycle (spark ignition) or Diesel cycle (compression ignition)
 - Depollution system have been developed



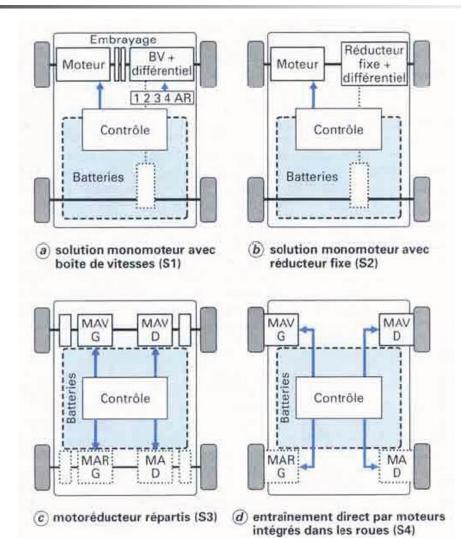


- Criteria for choosing a technology for the propulsion system
 - Power and torque curves as a function of speed
 - Flexibility (torque)
 - Maximum power
 - Consumption curves
 - Engine efficiency
 - Pollution and CO₂ emissions etc.
 - Engine mass
 - Specific power
 - Dimensions
 - Volume

- Criteria for choosing a technology for the propulsion system
 - Acquisition cost
 - Maintenance cost and time
 - Vibration and noise emissions



- Engine location
 - Front engine
 - Often the case now for passenger cars that are front wheel drive
 - Rear engine
 - Porsche Carrera with rear-wheel drive...
 - Central engine
 - For example, trucks
 - Transverse vs longitudinal engine
 - Decentralized motorization
 - E-axle
 - In-Wheel motor (electric motor)



Multon (2001) 47

Electric vehicle Car Volkswagen Touareg Powertrain



- Centralized motorization:
 - Similar concept to ICE engine
 - May be not adapted to modern electric motorization

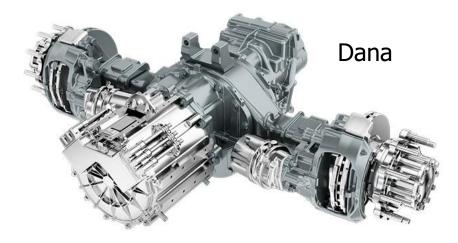


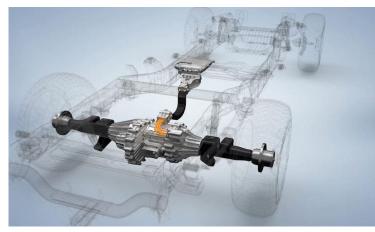




- Decentralized motorization:
 - Based on moving electric motors closer to the wheels
 - Dual motor of Tesla 3
 - All wheel drive solutions
 - Based on e-axle concept

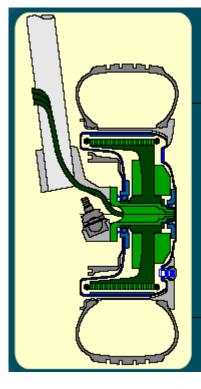






- Concept of e-axle.
- One electric drivetrain per axle: e-motor + gear box
- Directly operated on the axle

Magna





Moteurs-roue spécifications

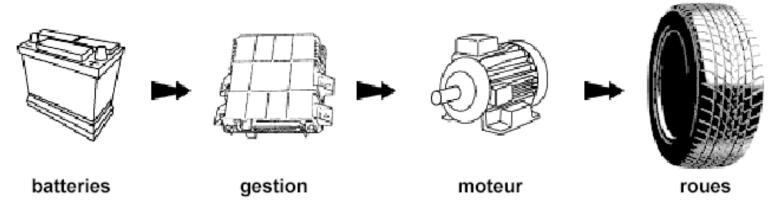


In-wheel motor by TM4 source www.tm4.com/

3.2 Electric propulsion system

• The electric drive train consists of:

- A source of electric current and power: grid or battery
- An energy management and modulation unit: power electronics system
- An electric energy converter (e-motor/generator)
- A simplified transmission system (speed reduction and power split)



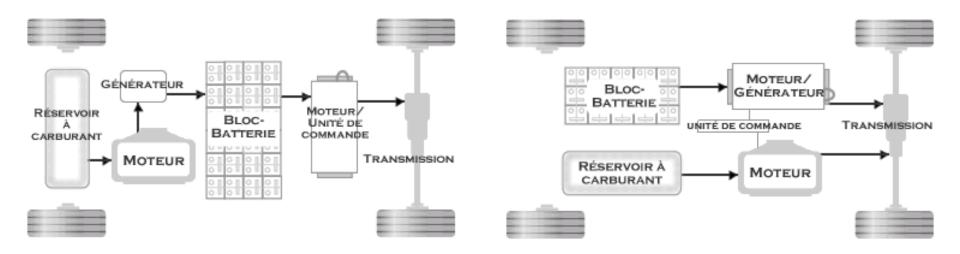
3.2 Hybrid propulsion system

- Hybrid powertrains combine two or more sources of energy storage and energy converters for vehicle propulsion
- Hybrid electric vehicles are the most common implementations of hybridization concepts
- There are several <u>hybrid</u> <u>powertrain architectures</u>
 - Series, parallel
 - Complex



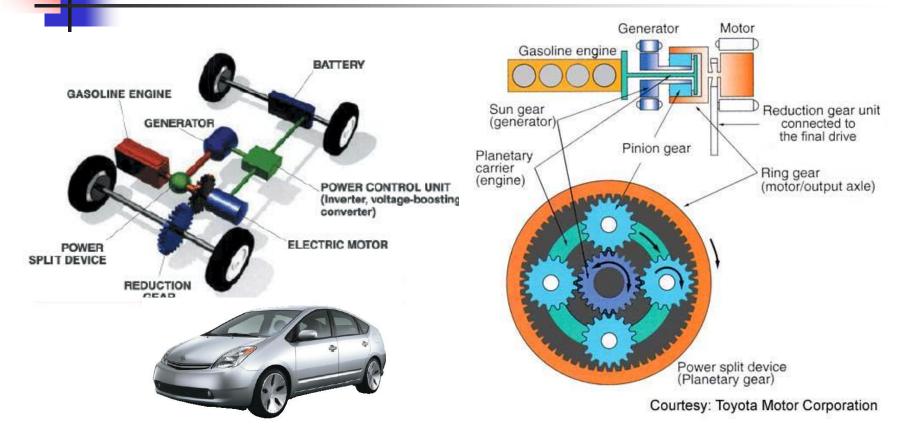
Hybrid electric powertrain Integrated Motor Assist (IMA) by Honda

3.2 Hybrid propulsion system



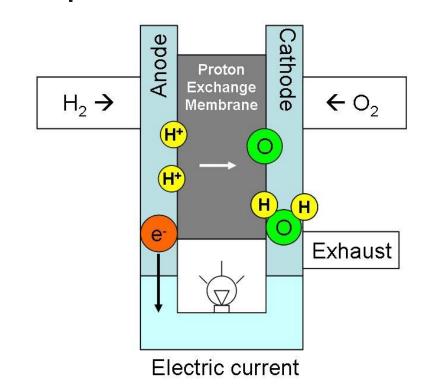
Hybrid electric vehicles: series vs parallel architectures

3.2 Hybrid propulsion system



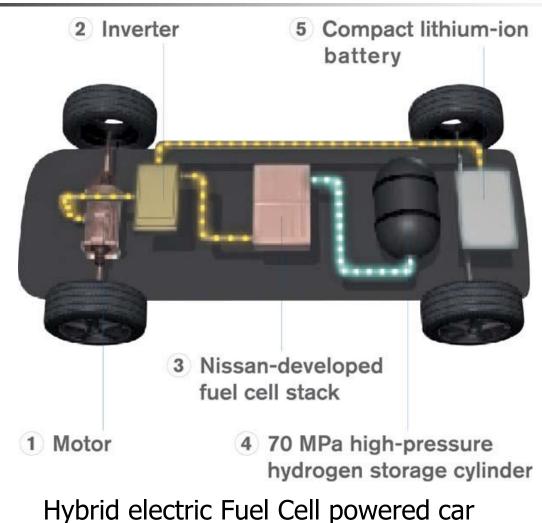
Example of complex hybrid powertrain architecture: Toyota Hybrid System THS, for instance Prius II

3.2 The fuel cell powertrain



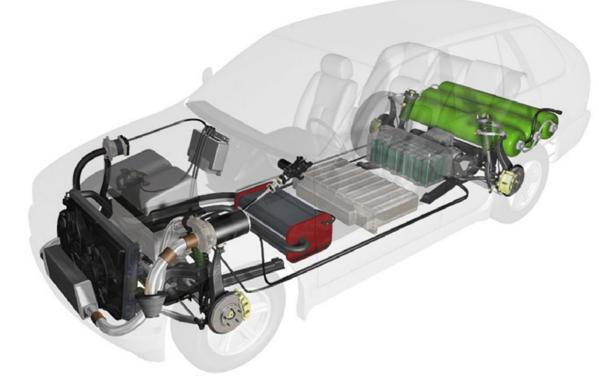
- The fuel cell is a system for the direct conversion of chemical energy into electrical energy
- It is naturally associated with an electric or hybrid electric drive train
- It is characterized by its high energy efficiency
 - Theoretical efficiency of PEM fuel cell: 92% @25°C
 - Practical efficiency of PEM fuel cell: 55% @25°C
 - .

3.2 The fuel cell powertrain



3.2 The fuel cell powertrain

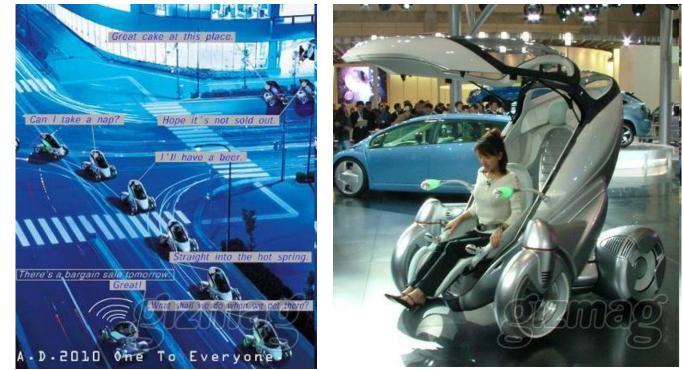




Fuel cell powered car

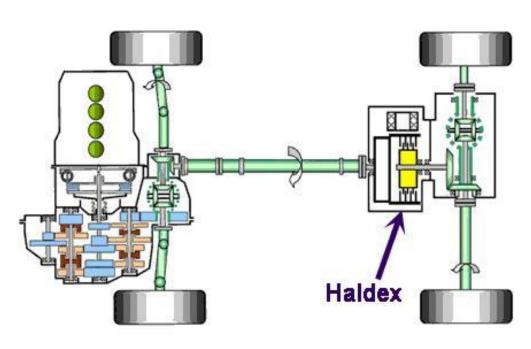
3.2 Personal mobility concept

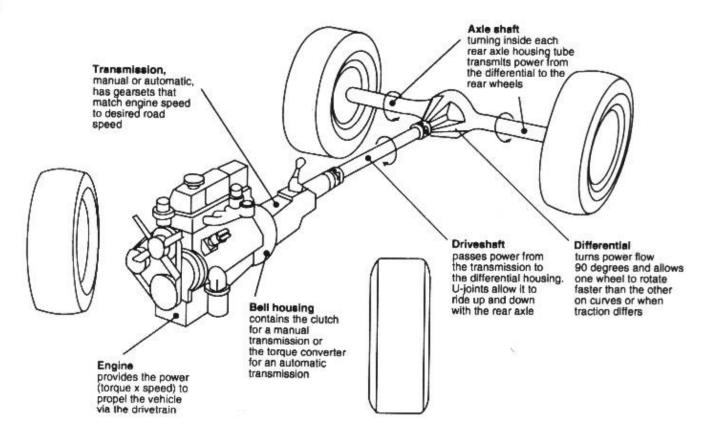
 Electric motorization is revolutionizing the architecture of transport systems



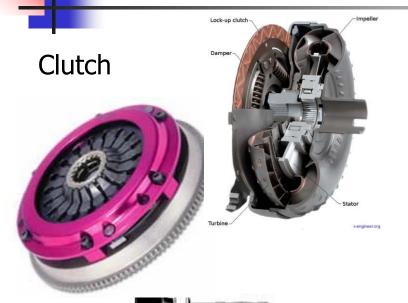
Toyota Personnal Mobility Concept

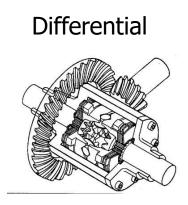
- Clutch and coupling systems
- Gear box and variable reduction systems
- Transmission shafts
- Differential
- Axles





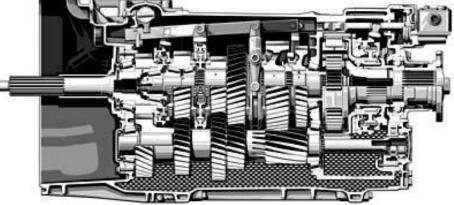
Gillespie, Fig. 2.3

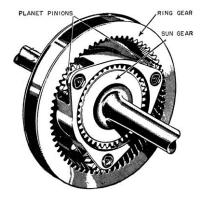






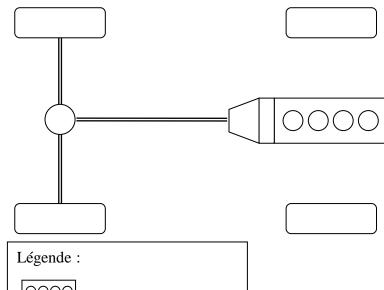
Gear box





- The transmission system receives mechanical energy from the engine through the flywheel.
- It transmits it to the **driven wheels.**
- The driver can use the clutch pedal to engage or disengage the transmission
- The driver also acts on the gearshift lever which controls the changes in gear ratios.
- The differential modifies the rotation angle between the transmission shaft leaving the gearbox and the axles. It introduces also a fixed speed reduction. It distributes the engine torque to both drive wheels.

- What is the overall function of the transmission system?
- The transmission system can :
 - Convey energy from the engine/motor to the drive wheels (torque, power);
 - Adapt this energy (speed reduction, torque increase) to the driving conditions, the resistant forces encountered by the vehicle (starting, acceleration, hills, descents, etc.).
 - Interrupt the coupling of the wheels to the engine at low speeds or when changing gear ratios

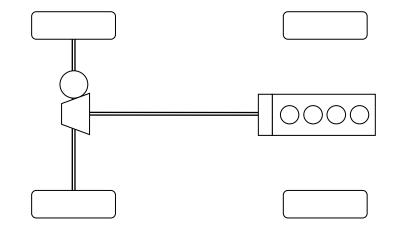


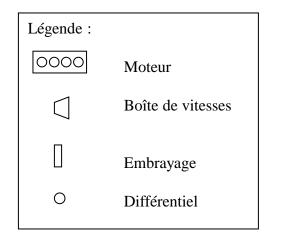


Légende :
Moteur

Image: Comparison of the state of the

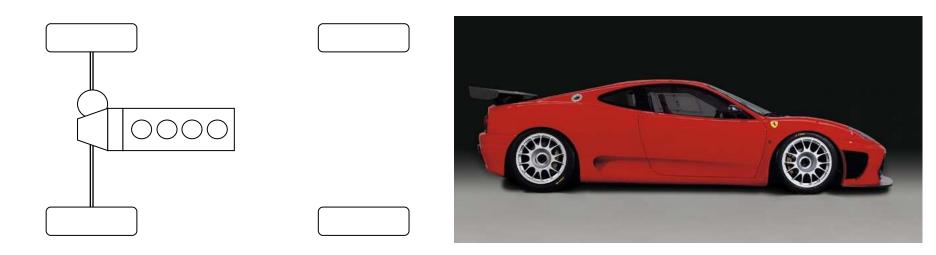
Longitudinal engine in front position, rear-wheel drive gearbox at the front Example: BMW 3 series

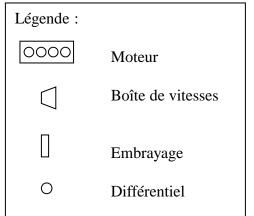




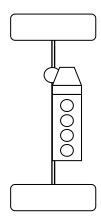


Longitudinal engine at the front & rear-wheel drive, gearbox at the rear, Example: Alfa 75

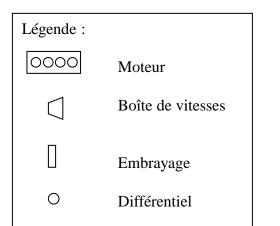




Longitudinal engine at the rear, Rear wheel drive, rear gearbox, Example: Ferrari 360

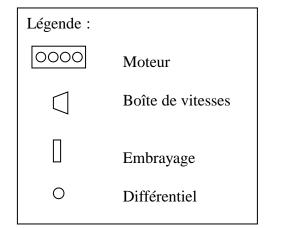




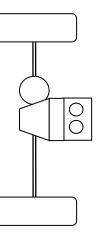


Transverse engine at the rear, rear-wheel drive, Example: Lamborghini





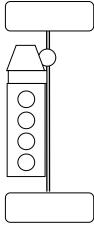
Longitudinal engine at the front, Gearbox in front and front-wheel drive Example: Citroën DS



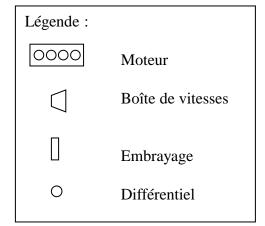


Légende :		
0000	Moteur	
	Boîte de vitesses	
	Embrayage	
0	Différentiel	

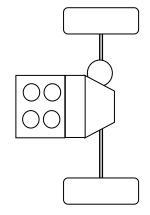
Engine at the front, suspended front-wheel drive Example: Citroën 2CV

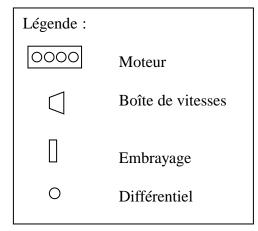






Transverse engine at the front, Front-wheel drive Example: Renault Megane

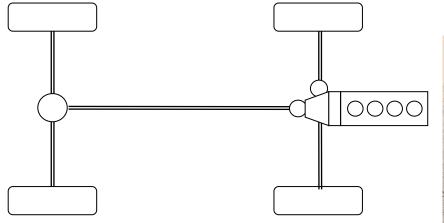




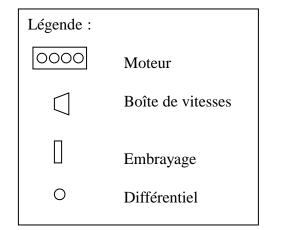


Rear transverse engine, Suspended, rear wheel drive Example: VW Beetle

3.3 Transmission: layout

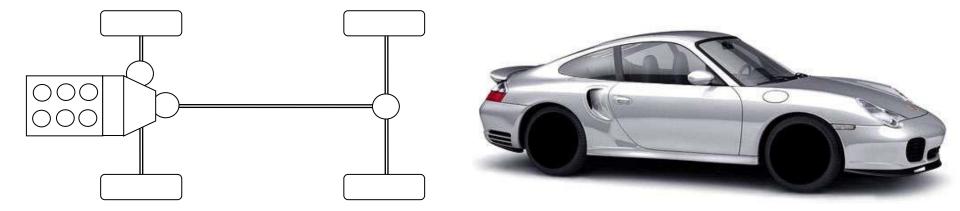


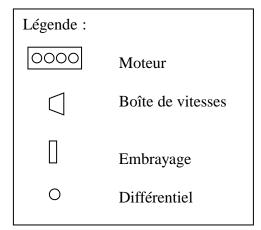




Front longitudinal engine, All-wheel drive Example: Audi quattro

3.3 Transmission: layout





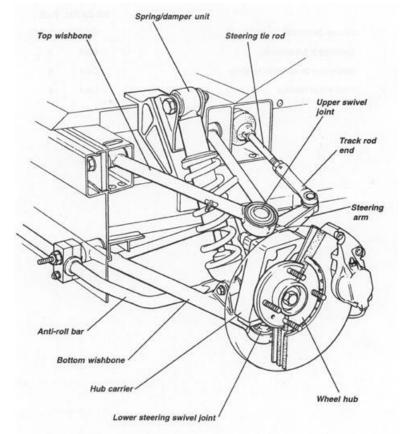
Rear longitudinal engine, All-wheel drive Example: Porsche Carrera 4

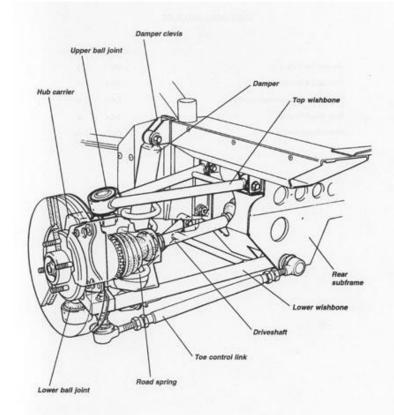
3.4 Rolling gear

- Suspension mechanism
- Shock absorbers
- Elastic elements
- Brakes
- Steering
- Wheels
- Tyres



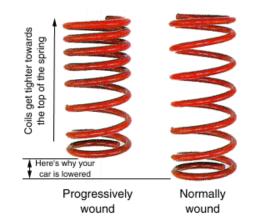






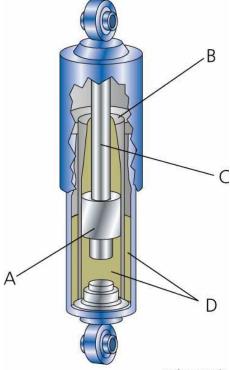
Lotus Elise rolling gear and suspension











Academy Artworks

3.4 Suspension

- Function of the suspension:
 - The suspension aims at ensuring the comfort of the passengers by filtering the vibrations coming from the road and by absorbing part of the kinetic energy transferred to the wheel during shocks and vibrations from road roughness
 - The suspension has also to keep a good road holding capability while keeping a high level of tyre-road contact pressure despite wheel travel caused by the uneven road surface and the shocks

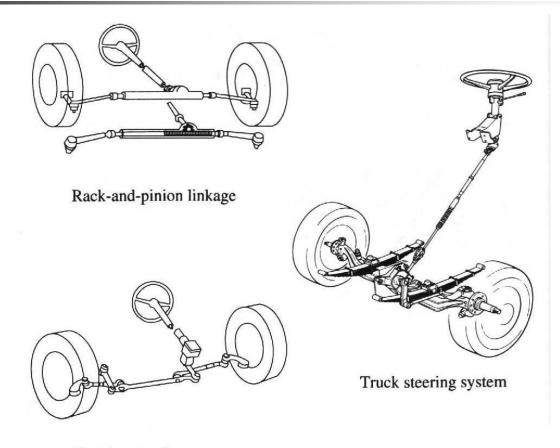
3.4 Suspension

- Working principle:
 - The vehicle weight gives a down force that applies on the suspension. The springs are inserted between the suspended mass and suspension arms.
 - The pneumatic tyres make the contact with the ground.
 - A non smooth contact surface of the road creates oscillatory motions.
 - Shocks transfer kinetic energy into the suspension system.
 - The kinetic energy transfer to the suspended mass is mitigated by the torsion and flexion of the springs and while the shock absorbers convert it into heat.
 - The type adherence is ensured by keeping a right pressure contact force, which is preserved by the spring forces.

3.4 Steering system

- Function of the steering system :
 - The steering system has to <u>maintain and modify the</u> <u>trajectory</u> by <u>modifying the steering angle</u> of the wheel with respect to the travel direction. The steering action should be made with precision, without important efforts by the driver, and by <u>keeping a satisfactory road holding.</u>
- Working principle:
 - The driver acts on the <u>steering wheel</u>.
 - The front wheels rotates together about a virtual axis denoted steering axis. They remain more or less parallel thanks to a <u>coupling mechanism</u> including coupling links or rack and pinion device.

3.4 Steering system



Steering gearbox

Gillespie, Fig 1.8

3.5 The braking system

- Function of the braking system:
 - The brakes have to slow down the vehicle speed, to stop it or to keep it at standstill by dissipating the energy by friction or any other mechanism the kinetic energy of the vehicle.
- Operation scheme:
 - Initially, the vehicle has a certain speed, and it has a certain kinetic energy $\frac{1}{2}$ M V²
 - The driver acts on the braking pedal
 - The command system receives energy under various forms to provide assistance, using hydraulic, pneumatic, mechanical, electrical input to magnify the effort of the driver.
 - Each brake element converts the kinetic energy into heat using friction.







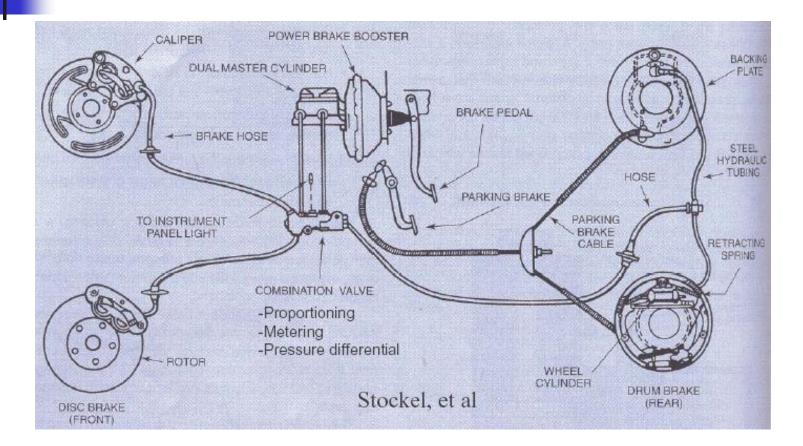
Brake disk

Continuous brake (TELMA)

3.5 The brakes

- The vehicle motion has certain amount of <u>kinetic energy</u> proportional to its mass and to the square of its speed.
- The braking aims at reducing or to dissipate totally the speed by absorbing this kinetic energy.
- Practically the <u>kinetic energy is transformed into heat by friction</u> between a fixed element, connected to the body and one connected to the spinning wheels (mobile element)
- Other disspiation mechanisms are possible (even if they are quite seldom):
 - Aerodynamic dissipation by increasing the wet surface or downgrading the aerodynamics properties (increasing the C_x) (aerodynamic brakes)
 - Increasing the internal frictions:
 - Braking energy recovery in electric vehicles
 - Eddy current brakes
 - Engine brake

3.5 The brakes



The basic braking system

3.6 The electrical system

- Initialement: seule fonction = système d'ignition (allumage)
- Rapidement: apparition du système d'éclairage
 - 1er standard = 6V
- Après la seconde guerre mondiale: plus gros moteurs et apparition de systèmes électriques (radio, lève-vitre, etc.)
 - standard = 12 V
 - toujours en vigueur
- Futur: accroissement de la demande de puissance électrique
 - futur standard = 48 V ?

3.6 The electrical system

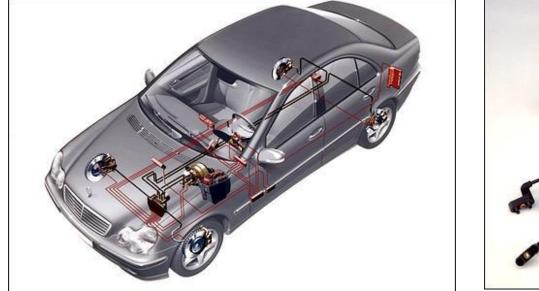
- Source de base de l'énergie électrique: génératrice
 - accouplée au vilebrequin par une courroie
 - génération de courant alternatif rectifié et régulé afin d'être compatible avec la charge électrique et permettre la charge de la batterie
- La batterie acide plomb
 - permet l'accumulation d'énergie électrique et la disponibilité d'énergie pour démarrer le moteur ou quand le moteur ne tourne pas assez vite (ralenti)
- Le démarreur
 - un petit moteur qui s'engage lorsque le moteur du démarreur commence à tourner et se retire automatiquement lorsque le moteur à combustion interne a démarré.
 - un petit moteur qui admet un fort courant pendant un court moment afin de pouvoir fournir une grande puissance pour un faible poids.

3.6 The electrical system

- Many accessories are electrically operated or electrified:
 - Lighting
 - windscreen wipers
 - Defrosting
 - Air conditioning
 - Navigation system
 - Entertainment
 - **.**...









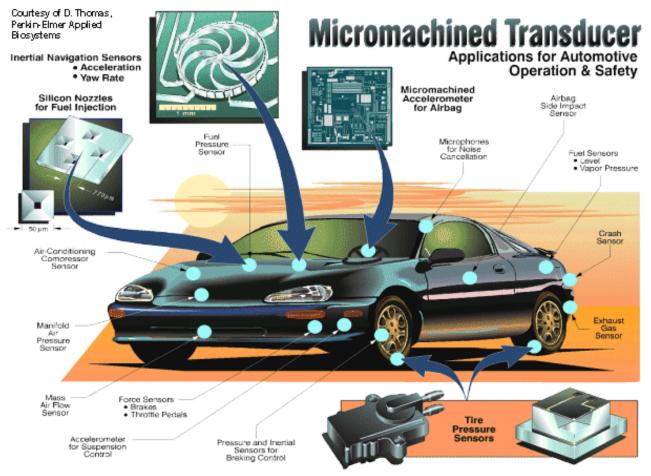
Modern ABS system on a Mercedes

3.7 Safety systems

30 Years of Safe Braking with Bosch ABS







Thursday, 18 May 2000 Microelectromechanical Systems (MEMS) Short Course © M. Adrian Michalicek, 2000 Slide 8

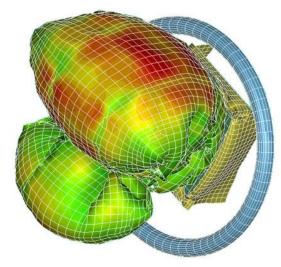
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3.7 Safety systems

Transverse Body acceleration acceleration sensor sensor Body acceleration sensors Level sensor, rear, right + left Accumulator, rear Longitudinal acceleration sensor Compact block with pressure sensor, pufsation damper and pressure limiting valve Level sensor, front right + left Oil cooler ABC suspension strut, rear, with integral damper Valve block, rear axle, with control and shut-off valves Control unit ABC suspension strut, front, Return accumulator with integral damper Front valve block with ABC pump control and shut-off valves Oil reservoir 92 Distributor with pressurising Accumulator, front valve and temperature sensor

A multitude of sensors on a recent Mercedes

3.7 Safety systems



Airbag protection system

ADVANCED AIRBAG SYSTEM CONFIGURATION

