



# Vehicle Performance

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# Lesson 2

## Performance criteria

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# Outline

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- STEADY STATE PERFORMANCES
  - Maximum speed
  - Gradeability and maximum slope
- ACCELERATION AND ELASTICITY
  - Effective mass
  - Acceleration time and distance



# References

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- T. Gillespie. « Fundamentals of vehicle Dynamics », 1992, Society of Automotive Engineers (SAE)
- R. Bosch. « Automotive Handbook ». 5th edition. 2002. Society of Automotive Engineers (SAE)
- J.Y. Wong. « Theory of Ground Vehicles ». John Wiley & sons. 1993 (2nd edition) 2001 (3rd edition).
- W.H. Hucho. « Aerodynamics of Road Vehicles ». 4th edition. SAE International. 1998.
- M. Eshani, Y. Gao & A. Emadi. Modern Electric, Hybrid Electric and Fuel Cell Vehicles. Fundamentals, Theory and Design. 2<sup>nd</sup> Edition. CRC Press.



# Max speed and gradeability

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# Vehicle performances

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- Vehicle performance are dominated by two major factors:
  - The maximum power available to overcome the power dissipated by the road resistance forces
  - The capability to transmit the tractive force to the ground (limitation of tire-road friction)
- Performance indices are generally sorted into three categories:
  - Steady state criteria: max speed, gradeability
  - Acceleration and braking
  - Fuel consumption and emissions



# Study of performances with tractive force diagrams

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- The steady state performances can be studied using the tractive forces / road resistance forces diagrams with respect to the vehicle speed
- Newton equation

$$F_T - F_{AERO} - F_{RR} - F_{SLOPE} = m \frac{dv}{dt}$$

- Stationary condition  $a_x = \frac{dv}{dt} = 0$

- Then equilibrium writes

$$F_T = F_{RES} = F_{AERO} + F_{RR} + F_{SLOPE}$$

$$\mathcal{P}_T = \mathcal{P}_{RES} = F_{RES} v$$

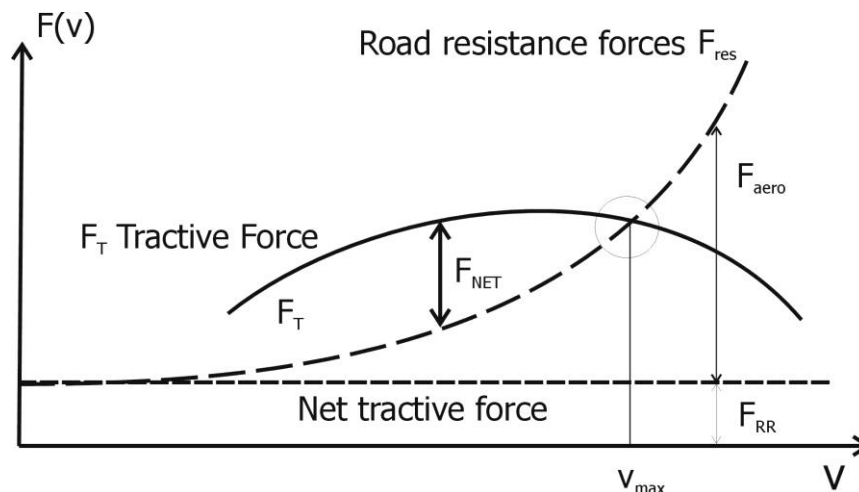
# Study of performances with tractive force diagrams

- One generally defines the **net force**

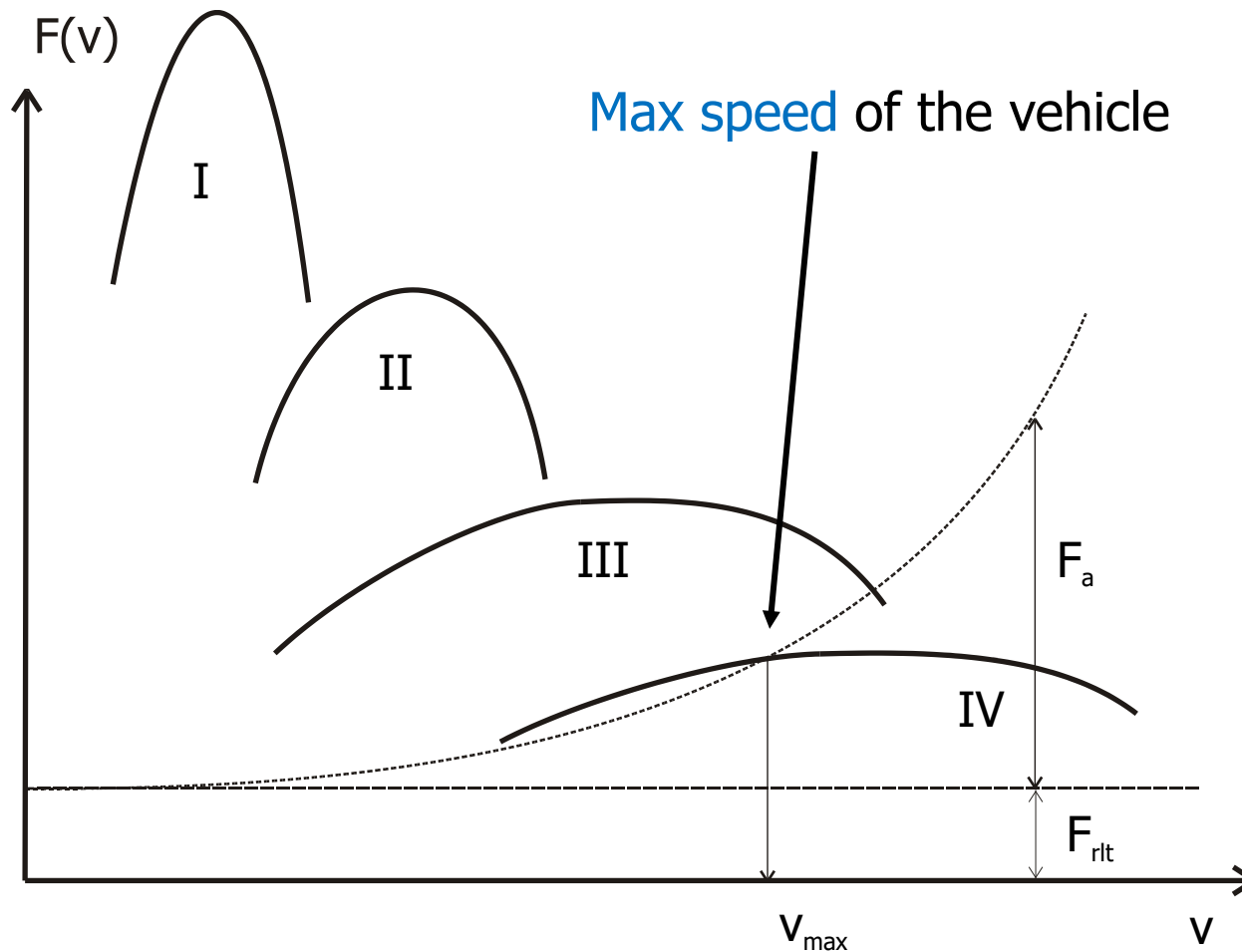
$$F_{NET} = F_T - F_{AERO} - F_{RR} - F_{SLOPE}$$

- One also can use the net force diagram to calculate
  - The maximum speed
  - The maximum slope
  - The reserve acceleration available

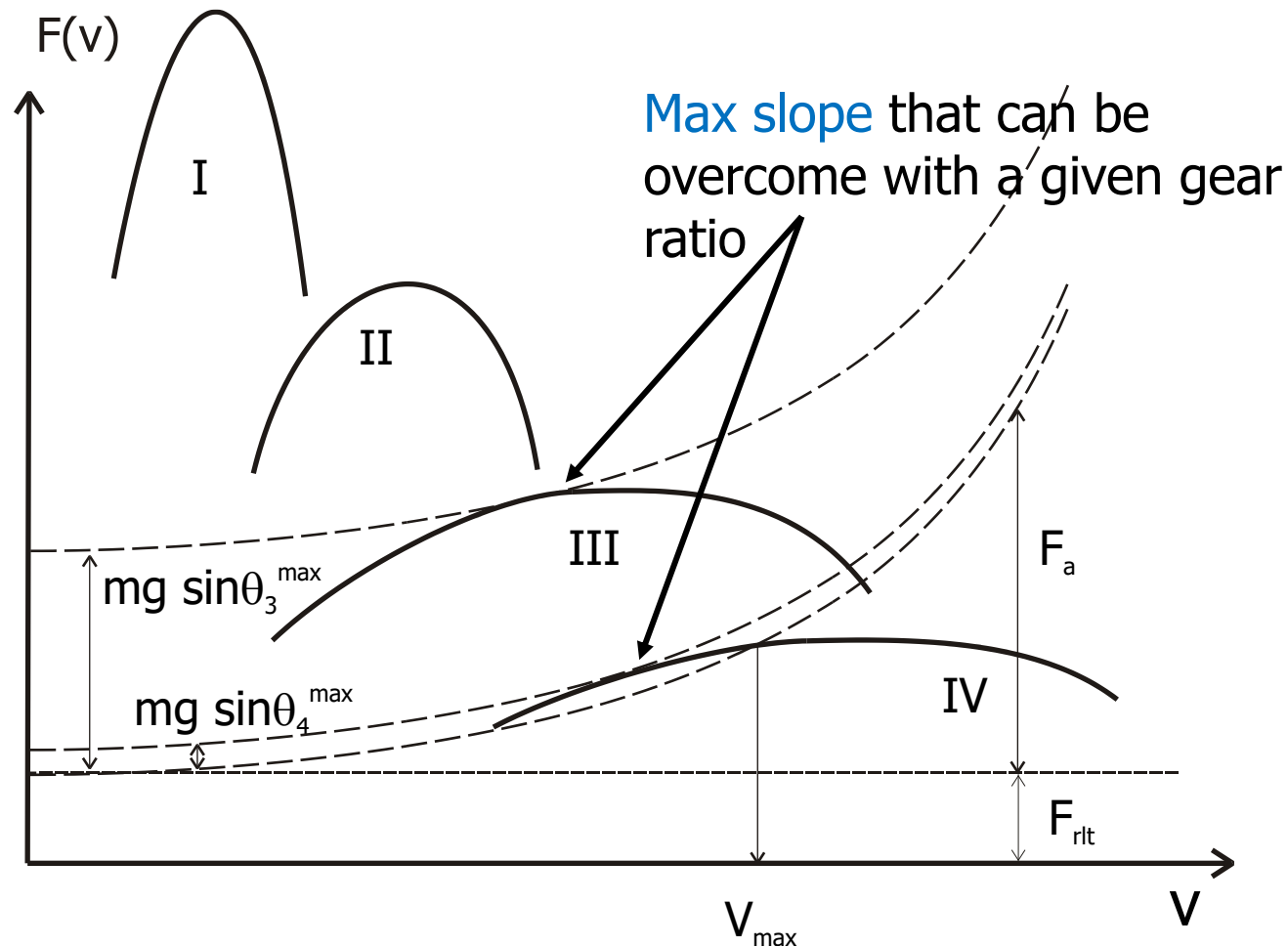
$$a_x = \frac{F_{NET}}{m}$$



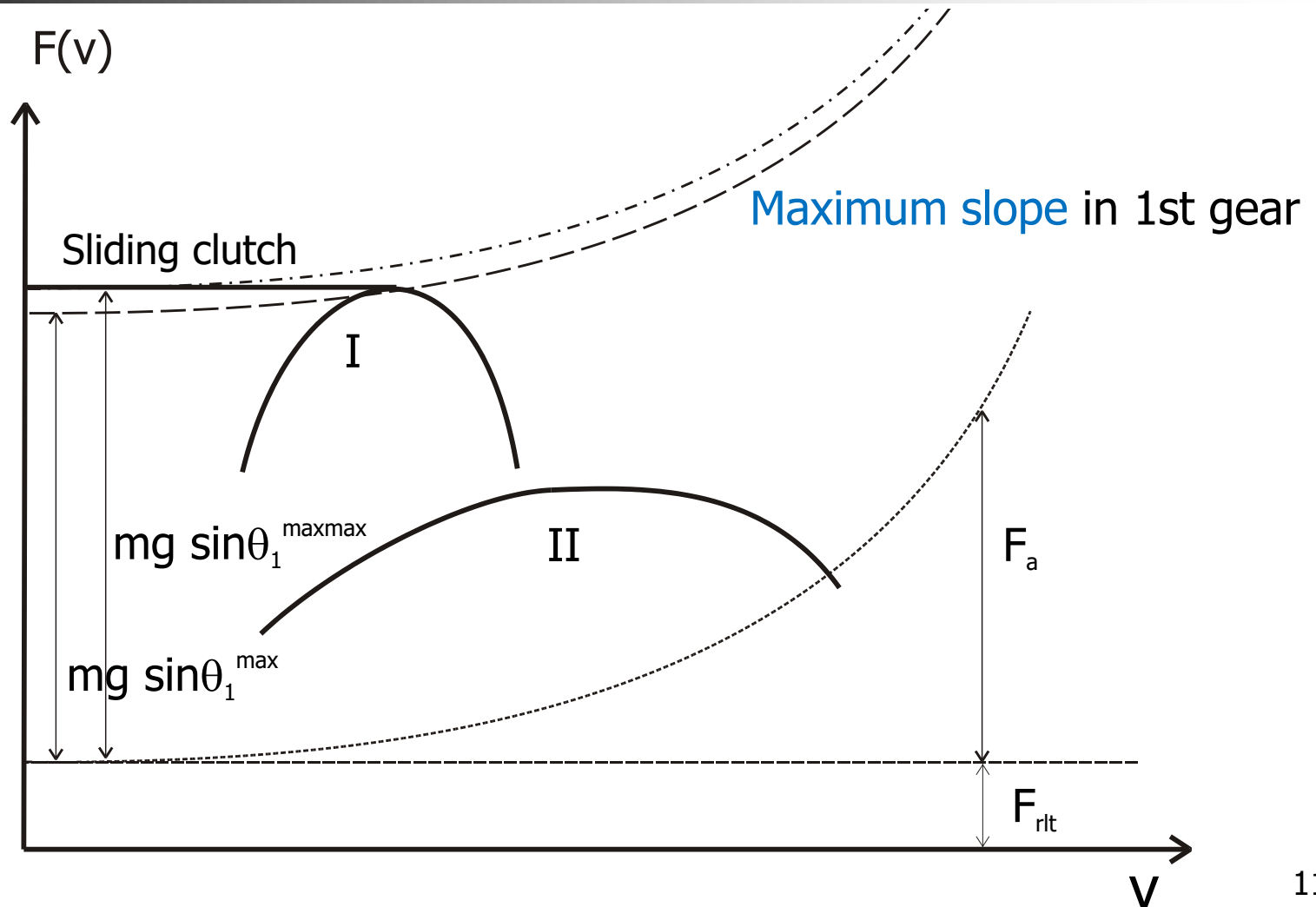
# Study of performances with tractive force diagrams



# Study of performances with tractive force diagrams



# Study of performances with tractive force diagrams





# Maximum speed

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- For a given vehicle, tires, and engine, calculate the transmission ratio that gives rise to the **greatest maximum speed**
- Solve equality of tractive power and dissipative power of road resistance

$$\mathcal{P}_w = \mathcal{P}_{res}$$

- with  $\mathcal{P}_{res} = Av + Bv^3 \quad A, B > 0$

- As the power of resistance forces is steadily increasing, the maximum speed is obtained when **using the maximum power of the power plant**

$$Av + Bv^3 = \eta \mathcal{P}_{max}$$



# Maximum speed

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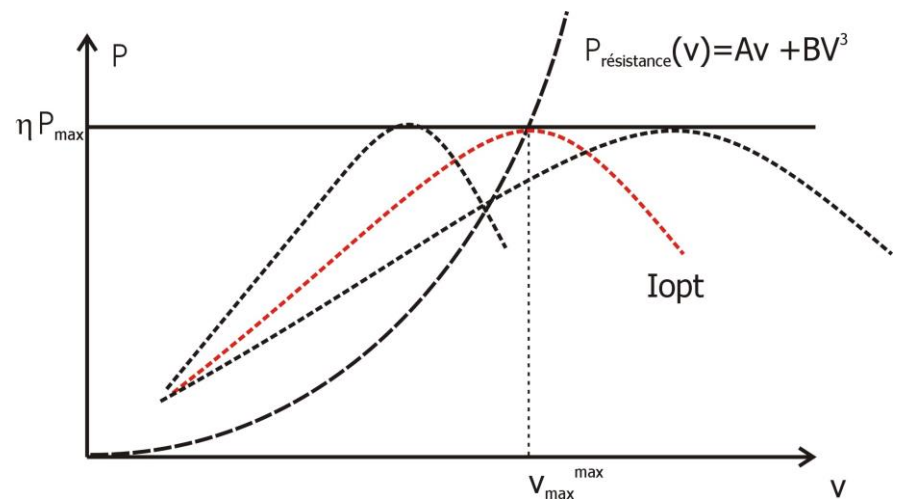
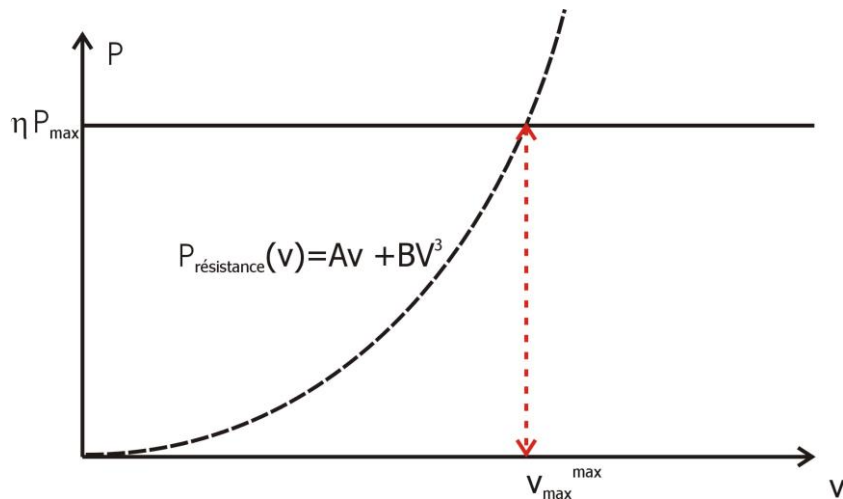
- Iterative scheme to solve the third order equation (fixed point algorithm of Picard)

$$v_0 = 0$$
$$v_{n+1} = \left( \frac{\eta \mathcal{P}_{max} - A v_n}{B} \right)^{1/3}$$

- Once the maximum speed is determined the **optimal transmission ratio** can be easily calculated by since it occurs for the nom rotation speed:

$$\left( \frac{R}{i} \right)^* = \frac{v_{max}^{max}}{\omega_{nom}}$$

# Maximum speed

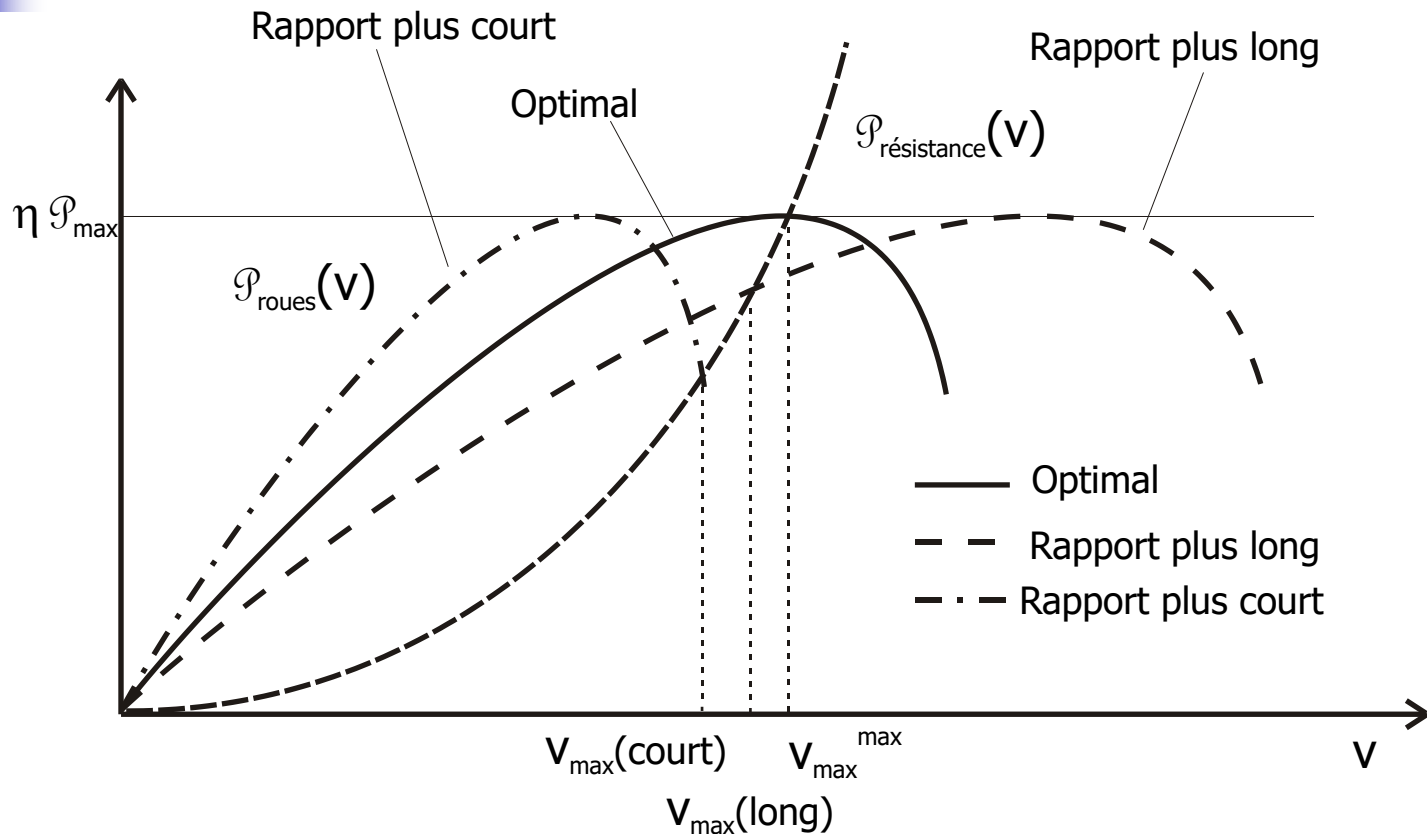


$$Av + Bv^3 = \eta P_{\text{max}}$$

$$\mathcal{P}_w = \mathcal{P}_{\text{res}}$$

$$\left(\frac{R}{i}\right)^* = \frac{v_{\text{max}}^{\text{max}}}{\omega_{\text{nom}}}$$

# Max speed for given reduction ratio



Max speed is always reduced compared to  $v_{\max}^{\max}$



## Max speed for given reduction ratio

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- Solve equation of equality of tractive and resistance power, but this time, the plant rotation speed is also unknown.

$$\mathcal{P}_{res} = Av_{max} + Bv_{max}^3 = \eta \mathcal{P}\left(\frac{i}{R}v_{max}\right)$$

- Numerical solution using a fixed-point algorithm (Picard iteration scheme)

$$v_0 = 0 \quad \text{ou} \quad v_{max}^{max}$$

$$\mathcal{P}_0 = \eta \mathcal{P}_{max}$$

$$v_{n+1} = \left( \frac{\mathcal{P}_n - Av_n}{B} \right)^{1/3}$$

$$\mathcal{P}_{n+1} = \eta \mathcal{P}\left(\frac{i}{R}v_{n+1}\right)$$



# Selection of the top gear ratio

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- Design specifications for the top gear ratio in connection with the top speed criteria (from Wong)
  - To be able to reach a given top speed with the given engine
  - To be able to maintain a given constant speed (from 88 to 96 km/h) while overcoming a slope of at least 3% with the selected top gear ratio
- These specifications enable to select a proper top gear ratio
  - The first requirement enables to select a first gear ratio
  - The second condition enforces to select a gear ratio that gives rise to a engine rotation speed that is just above the nominal rotation speed (and the max power) in order to save a sufficient power reserve to keep a constant speed while climbing a small slope, overcoming wind gusts or accounting for loss of engine performance with ageing.



# Maximum slope

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- For the maximum slope the vehicle can climb, two criteria must be checked:
- The **maximum tractive force available** at wheel to balance the grading force

$$F_{slope} = mg \sin \theta$$

- The **maximum force that can be transmitted to the road** because of tire friction and weight transfer

$$F_{w,f} \leq \mu W_f \qquad F_{w,r} \leq \mu W_r$$

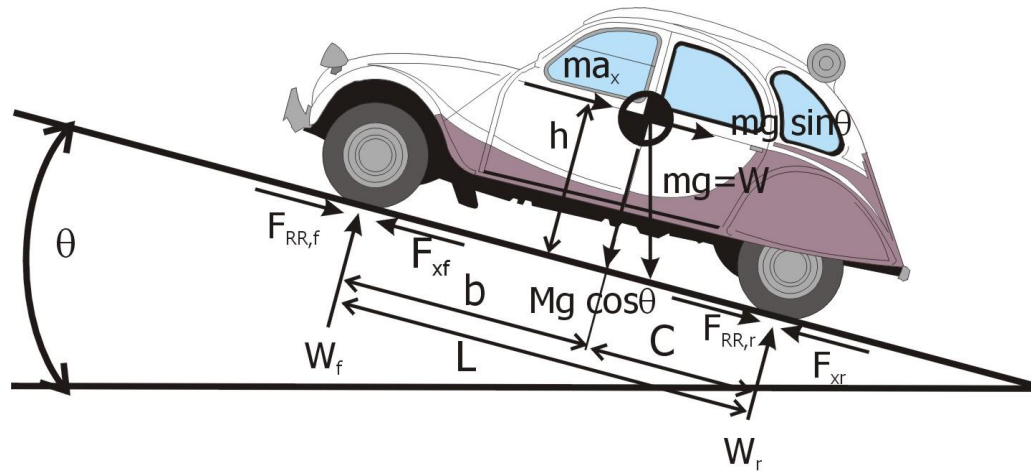


# Maximum slope

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Conditions	Coefficient de friction $\mu$
Route sèche	0,8 à 1,2
Route mouillée - 0,2 mm d'eau	0,5 - 0,8
Gravier	0,4
Route mouillée - 2 mm d'eau	0,05 - 0,5
Neige	0,2
Glace	0,1 ou moins

# Maximum slope



- Vertical equilibrium

$$m g \cos \theta = W_f + W_r$$

- Rotational equilibrium about rear wheels contact point

$$W_f L + m g \sin \theta h + m a_x h = m g \cos \theta c$$

- Rotational equilibrium about front wheels contact point

$$W_r L = m g \cos \theta b + m g \sin \theta h + m a_x h$$



# Maximum slope

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- Limitation due to the friction coefficient

$$F_{w,f} \leq \mu W_f \qquad F_{w,r} \leq \mu W_r$$

- Normal forces under the front and rear wheel sets

$$W_f = mg \cos \theta \frac{c}{L} - mg \sin \theta \frac{h}{L} - m a_x \frac{h}{L}$$
$$W_r = mg \cos \theta \frac{b}{L} + mg \sin \theta \frac{h}{L} + m a_x \frac{h}{L}$$

- At low speed and constant speed ( $a_x=0$ )

$$W_f = mg \cos \theta \frac{c}{L} - mg \sin \theta \frac{h}{L}$$
$$W_r = mg \cos \theta \frac{b}{L} + mg \sin \theta \frac{h}{L}$$



# Maximum slope

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FOUR-WHEEL DRIVE with electronic power split

$$F_p = F_{w,f} + F_{w,r} \leq \mu (W_f + W_r)$$

$$\begin{aligned} mg \sin \theta + mg \cos \theta f_{RR} &\leq \mu \left( mg \cos \theta \frac{c}{L} + mg \cos \theta \frac{b}{L} \right) \\ &\leq \mu mg \cos \theta \end{aligned}$$

Maximum slope

$$\boxed{\tan \theta \leq (\mu - f_{RR})}$$



# Maximum slope

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FRONT WHEEL DRIVE

$$F_{w,f} \leq \mu W_f$$

$$mg \sin \theta + mg \cos \theta f \leq \mu mg \left( \cos \theta \frac{c}{L} - \sin \theta \frac{h}{L} \right)$$

Maximum slope

$$\tan \theta \leq \frac{\mu c/L - f}{1 + \mu h/L}$$



# Maximum slope

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REAR WHEEL DRIVE

$$F_{w,r} \leq \mu W_r$$

$$mg \sin \theta + mg \cos \theta f \leq \mu mg \left( \cos \theta \frac{b}{L} + \sin \theta \frac{h}{L} \right)$$

Maximum slope

$$\tan \theta \leq \frac{\mu b/L - f}{1 - \mu h/L}$$



## Selection of first gear ration

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- Maximum slope to be overcome, for instance  $\theta_{\max} = 25\%$

$$F_{\text{RES}} = mg \sin \theta_{\max} + mg f_{RR} \cos \theta$$

- Tractive force at wheels

$$F_w = \eta \frac{i}{R_e} C_p$$

- Sizing of first gear ration

$$i_{\max} = \frac{R_e F_{\text{res}}}{\eta C_{\max}} \quad i_{\max} = \frac{R_e mg \sin \theta_{\max}}{\eta C_{\max}}$$



# Selection of gear ratios

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- Goal of the selected gear ratio: to adapt the characteristics of engine operation (rotation speed, torque) to the vehicle speed.
- The top and lowest gear ratios are selected to
  - Match a given top speed
  - To be able to drive over given grading conditions, that is to develop sufficiently high tractive forces at wheels
- The distribution of intermediate gear ratios in between the top and lowest gear ratio is made to span the full range of operating speeds more or less smoothl
- In principle, the different gear ratios should render as much as possible the maximum power curve



# Accelerations and elasticity

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# Acceleration performance

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- Estimation of acceleration and elasticity is based on the second Newton law

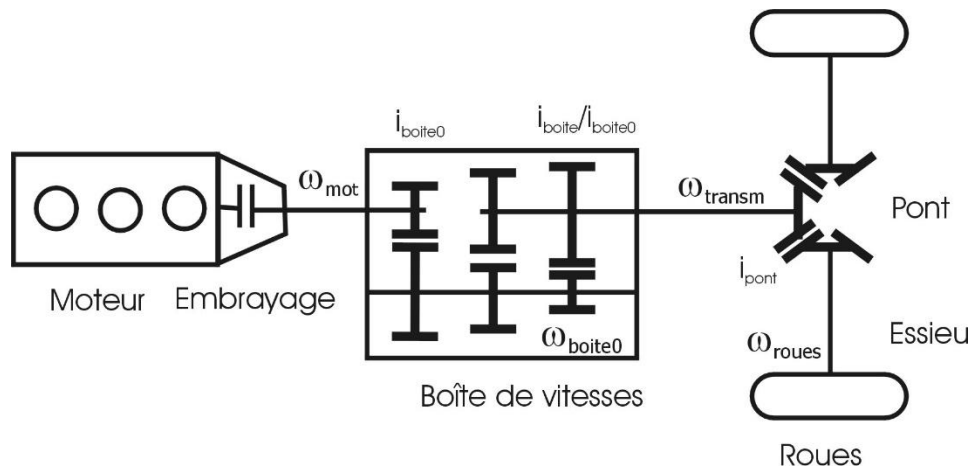
$$F_w - \sum F_{res} = F_{net} = m \frac{dV}{dt}$$

- **Warning:** when accelerating, the rotation speed of all driveline and transmission components is increasing: wheel sets, transmission shafts, gear boxes and differential, engine...
- ➔ **Effective mass** to account for the kinetic energy of all components (translation + rotation)

# Effective mass

- Total kinetic energy of the vehicle and its driveline :

$$\begin{aligned}
 T = & 1/2 m v^2 + 1/2 (\sum I_w + I_{axle}) \omega_w^2 \\
 & + 1/2 (I_{transm} + I_{box2}) \omega_{transm}^2 \\
 & + 1/2 (I_{box0}) \omega_{box0}^2 \\
 & + 1/2 (I_{box1} + I_{clutch} + I_{crankshaft}) \omega_p^2
 \end{aligned}$$





## Effective mass

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- The rotation speed of the driveline components is linked to the longitudinal speed of the vehicle

$$\omega_w = v/R_e$$

$$\omega_w = \omega_{\text{transm}}/i_{\text{dif}}$$

$$\omega_w = \omega_{\text{box0}}/(i_{\text{dif}} * i_{\text{box}}/i_{\text{box0}})$$

$$\omega_w = \omega_p/(i_{\text{dif}} * i_{\text{box}})$$

- The kinetic energy writes

$$\begin{aligned} T = & 1/2 m v^2 + 1/2 (\sum I_w + I_{\text{axle}}) v^2 / R_e^2 \\ & + 1/2 (I_{\text{transm}} + I_{\text{box2}}) v^2 i_{\text{dif}}^2 / R_e^2 \\ & + 1/2 (I_{\text{box0}}) v^2 (i_{\text{dif}}^2 i_{\text{box}}^2 / i_{\text{box0}}^2) / R_e^2 \\ & + 1/2 (I_{\text{box1}} + I_{\text{clutch}} + I_{\text{crankshaft}}) v^2 i_{\text{dif}}^2 i_{\text{box}}^2 / R_e^2 \end{aligned}$$



## Effective mass

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- One defines an **effective mass**  $T = 1/2 m_e v^2$

$$m_e = m + \frac{\sum I_w + I_{axle}}{R_e^2} + \frac{(I_{transm} + I_{box2}) i_{dif}^2}{R_e^2} + \frac{(I_{box0}) i_{dif}^2 i_{box}^2}{i_{box0}^2 R_e^2} + \frac{(I_{box1} + I_{clutch} + I_{crankshaft}) i_{dif}^2 i_{box}^2}{R_e^2}$$

- The calculation of the effective mass requires the knowledge of the geometry of all the driveline components
- Empirical formula** for preliminary design of cars by Wong

$$m_e = m_0 + m_1 i_{box}^2$$

$$i = i_{dif} * i_{box}$$



# Effective mass

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- Empirical correction formula to estimate the effective mass of **passenger car propelled by piston engines** (Wong, 2001)

$$\gamma_m = \frac{m_e}{m} = 1.04 + 0.0025 i^2$$

- This estimation formula puts forward the major factors of the corrections :
  - Nearly negligible for low reduction ratios (4th and 5th gear ratios)
  - Rather important for high gear ratios : 1st and 2nd gear ratios
- **For railway systems**,  $\gamma$  is of an order of magnitude 1,02 to 1,30 for classical train and from 1,30 to 3,50 for rack trains)



# Effective mass

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- Example: Peugeot 308 1.6 HDi with 5 gear ratios

	$i_{\text{boite}}$	$i$	$\gamma_m$
1	3,95	13,63	1,5043
2	1,87	7,39	1,1764
3	1,16	4,58	1,0925
4	0,82	3,24	1,0662
5	0,66	2,61	1,0570

$$i_{\text{dif}} = 3,95$$



# Velocity as a function of time

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- We now proceed to time integration of Newton equation.

$$m_e \frac{dv}{dt} = F_w - \sum F_{res} = F_{net}(v)$$

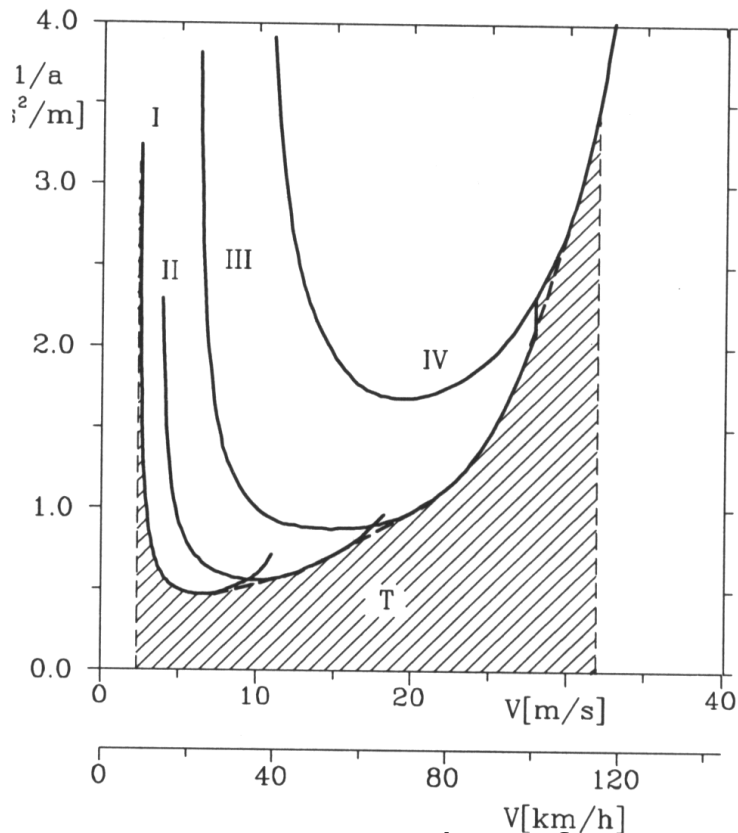
- Time to accelerate from  $V_1$  to  $V_2$ .

$$dt = \frac{m_e dv}{F_{net}(v)}$$

$$\Delta t_{V_1 \rightarrow V_2} = m_e \int_{V_1}^{V_2} \frac{dv}{F_{net}(v)}$$

# Velocity as a function of time

$$1/a = m_e/F_{net}$$



- Time to accelerate from  $V_1$  to  $V_2$ :

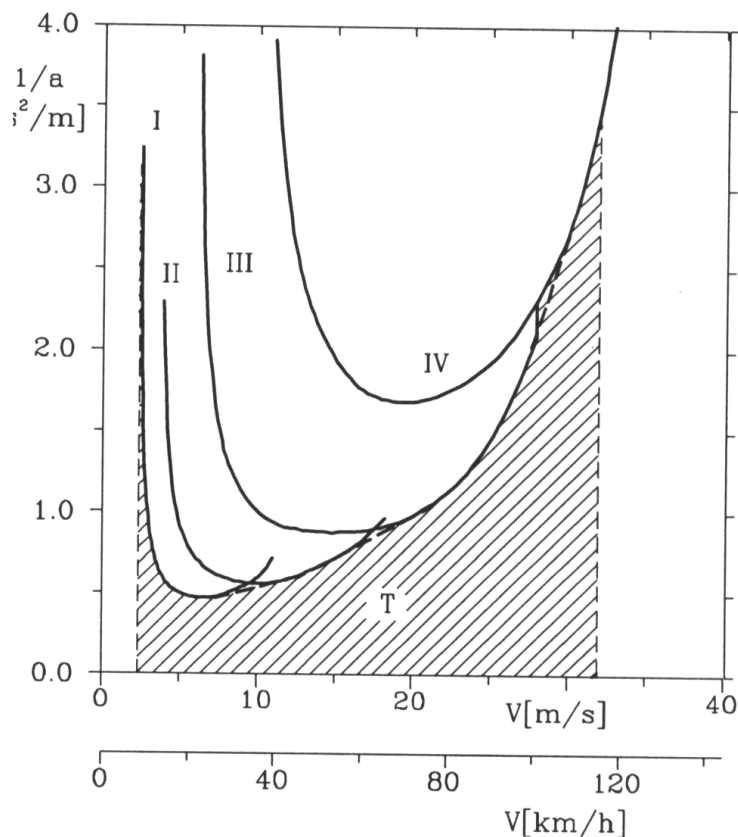
$$\Delta t_{V_1 \rightarrow V_2} = m_e \int_{V_1}^{V_2} \frac{dv}{F_{net}(v)}$$

- Alternatively

$$\Delta t_{V_1 \rightarrow V_2} = m_e \int_{V_1}^{V_2} \frac{v dv}{\mathcal{P}_{net}(v)}$$

Genta Fig 4.20 :  $1/F$  as function of time

# Velocity as a function of time



- Criteria for gear ratio up shift in order to minimize the acceleration time
- If two curves intersects each other: **change the ratio at curve intersection**
- If there is no intersection, then it is necessary to push the ratio up to maximum rotation speed
- Lower limit is given by an infinite number of gear ratios, that is a Continuous Variables Transmission (CVT)

Genta Fig 4.20 :  $1/F$  as function of time

# Velocity as a function of time

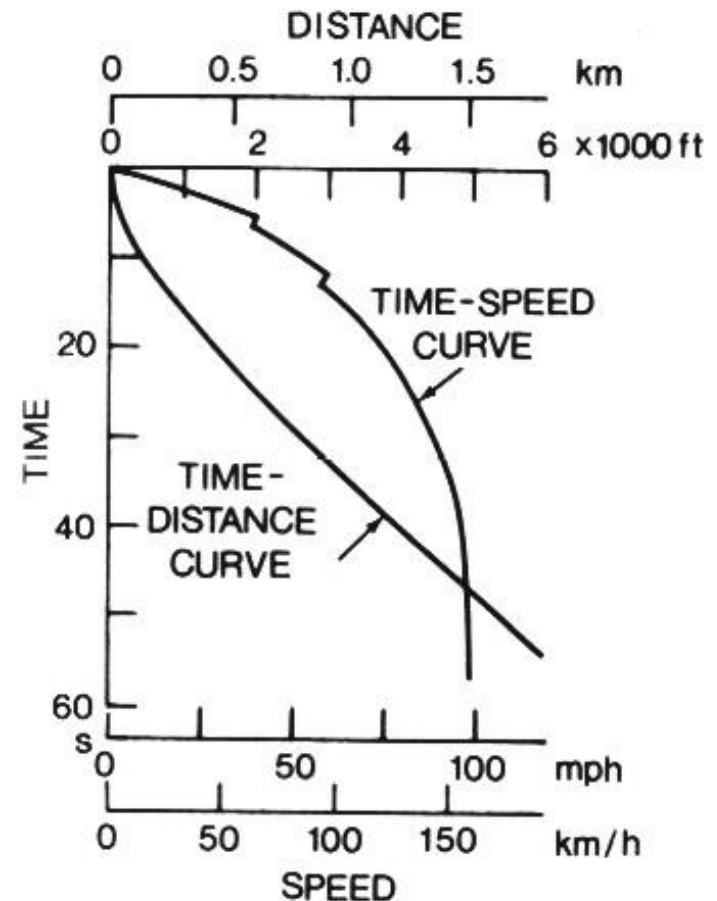
- The solution of differential equation yields the time  $t$  as a function of the velocity

$$t = f(v)$$

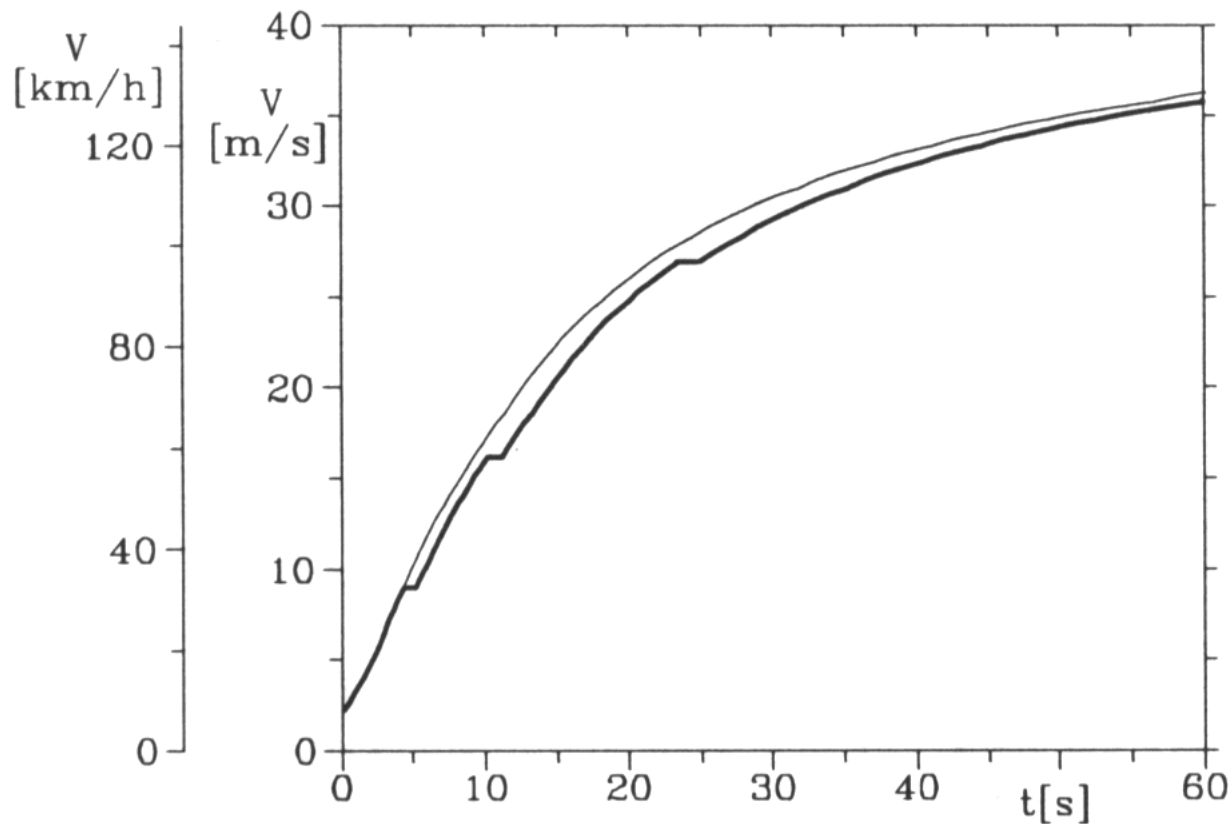
- The reciprocal function  $V=g(t)$  requires to invert the relation

$$g = f^{-1}$$

- The changes of gear ratio must be taken into account



# Velocity as a function of time



G. Genta Fig 4.21



# Distance as a function of the speed

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- The distance from start can be evaluated by a second integration of the Newton equation
- Velocity and distance are linked by the kinematic relation

$$dx = v dt$$

- It comes

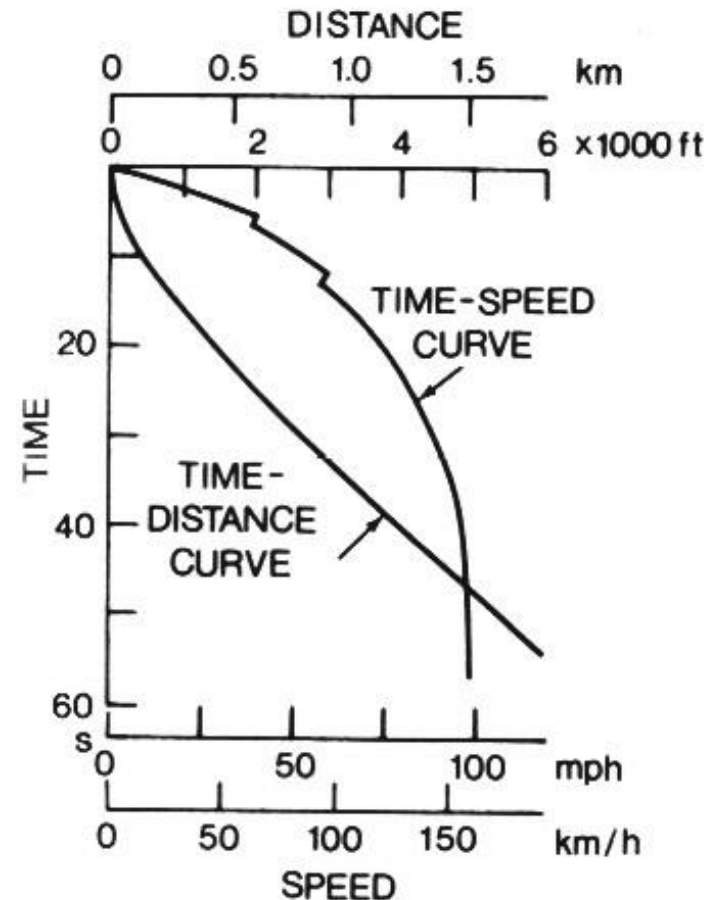
$$\Delta x_{V_1 \rightarrow V_2} = m_e \int_{V_1}^{V_2} \frac{v dv}{F_{net}(v)}$$

# Distance as a function of the time

- One can eliminate the velocity  $V$  between the two curves  $t=f(V)$  and  $d=h(V)$  and  $d=h(V)$
- One gets the distance as a function of the time:

$$\Delta t = f(\Delta v) \quad \Delta x = h(\Delta v)$$

$$\Delta x = h(f^{-1}(\Delta v))$$





## Change of gear ratio

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- Criteria for changing the gear ratio.
- Gear ratio changing is a delicate operation that needs being studied in details:
  - Changing the gear box ratio takes some time
  - Tractive force is interrupted
  - The vehicle is coasting and slows down
- For an expert driver
  - Small time to change the gear  $\Delta t \approx 0,8s$ .
  - Reduction of the velocity can be estimated by the first order approximation

$$\Delta v \approx -\frac{F_{res}(v)}{m_e} \Delta t$$



## Change of gear ratio

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- When several gear change are necessary, the integration needs to be carried out by parts
- For instance

$$T_{V_1 \rightarrow V_2} = \int_{V_1}^{V_{I \rightarrow II}} \frac{m_e(i_1) dv}{F_{net}(v)} + \Delta t + \int_{V_{II}}^{V_{II \rightarrow III}} \frac{m_e(i_2) dv}{F_{net}(v)} \\ + \Delta t + \int_{V_{III}}^{V_2} \frac{m_e(i_3) dv}{F_{net}(v)}$$

- with

$$V_{II} = V_{I \rightarrow II} - \frac{F_{res}(V_{I \rightarrow II})}{m_e} \Delta t \\ V_{III} = V_{II \rightarrow III} - \frac{F_{res}(V_{II \rightarrow III})}{m_e} \Delta t$$